

303 R.750 7



Dart Aerospace Ltd.
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D5513-1
Job Sheet 198604



Part No: D5513-1
Part Name: Bushing

Part Weight: 0 lbs
Job Created: 7/31/19
Due Date: 9/9/19
Type: Stock
Note: DWG D5513 REV.C IPP REV:A 17.11.03 AS PER DWG REV.A DD VERF:JFS IPP REV:B 18.08.20 AS PER DWG REV.C DD VERF:DP
Ship Via:

Job Qty: 120 pcs
Status: New
Job Tracking No:
Created By: Marie Lajeunesse
Description:

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	120 pcs	9/9/19	9/9/19	0.50	6.14	Hardinge - 1		/MSP 11/09/23
110	QC 2	120 pcs	9/9/19	9/9/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		/MSP 11/09/23
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S216366



Part: D5513-1
Job No: 198604
Serial No/Batch: S216366
Revision: C
Inspector:
Exp Date:
Instructions: Various STCs
Date: 09/23/19

120 QC 8	120 pcs	9/9/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	OK 19/09/24
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	120 pcs	9/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS 28 9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	

					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	120 pcs	9/9/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	SEP 25 2019
					QC 21 - SA - 53	DAS 70 9-89
Part Op 100 - (Hardinge) Machine as per folio FB _____ DWG REV: <u>AA</u> FOLIO REV: <u>C</u> Deburr						
Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)						
120 - (QC8- Inspect parts - second check)						
130 - (Identify as per dwg & Stock Location: _____) LOCATION :						
140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M303R0.750	303 Round Bar 0.750	6.6000 ft (.055 ea)	100-Hardinge - 1		5182185	
					5150608	
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Hardinge - 1	M303R0.750	7	50	0		
Part Specifications						
Specifications could not be found.						

Plex 7/31/19 8:15 AM Dart.lajeunesse.marie

NCR No. _____																	
Job: _____		DISPOSITION				DEPARTMENT/PROCESS											
Part No. _____		Rework Scrap Use-as-is				Cross tube Small Fab Finishing				Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging							
Date : _____		Sequence #:		QTY Affected :						MRE (Q51042)							
Description Work Order Deviation						Disposition											
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Presservation Material Product Improvement Process Improvement Human Factors						FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread											
												Completed By					
												Lead hand / Supervisor					
												QC / QA Coordinator					